

#### **PRODUCT DESCRIPTION**

Finnish saunas, tracing their history to old smoke saunas built from logs, today are highly popular all around the world. As they have become a part of everyday lives, we offer a range of beautiful saunas. Our sauna cabins are built based on the design of a grill cabin. It has six roof parts, six walls (two of them are with Hexagonal double-glazed windows), wooden doors and wide sauna benches.

The interior is arranged for comfortable and safe bathing in the sauna.

Inside you can find two-tier wide sauna benches along three walls, an electric or a wood-fired heater in the center and a protective fence installed near to the heater. 6–8 people can enjoy the pleasures of the sauna together. The sauna cabin is lockable, and at the entrance, there is a small porch with a roof.

Sauna room volume: 19 m3.



# **SPECIFICATION**

People	6-8 persons
Timber	Spruce
Shape	Hexagon
Room	1
Inside area	9.2 m <sup>2</sup>
Sauna area	9.2 m <sup>2</sup>
Total height	3395 mm
Wall height	1415 mm
Floor thickness	18 mm
External dimension	3256 x 3760 mm
Door size	780 x 1760 mm

### **STANDARD SET**

Wall, floor, roof panels from spruce;
Insulated roof panels;
Roof covered with bitumen shingles of your selected color;
2 hexagon double glass windows;
Door with a lock and a hexagon window;
Sauna benches from deciduous wood;
Heat-resistant plates for the heater.

### **DELIVERY**

Assembling time	9 hours
Size of pallets (LxWxH)	3 x 1.20 x 2.55 m
Weight	1400 kg

Sauna cabin  $9.2~\text{m}^2$  is delivered to the customer fully complete, with detailed assembly instructions and drawings, and packed on a pallet (KIT). Two people can easily assemble Sauna Cabin in 9 hours.

### **HEATER AND CHIMNEY KIT**



Electric heater Harvia "Club" K15G, 15 kw + Harvia Xenio CX170 (14 - 24 m3)



Electric heater Harvia "Club", 13.5 kw + Harvia Xenio CX170 (11-20 m3)



Electric heater Harvia Leged PO11, 11kW + Harvia Xenio CX170 (9-20m3)



Electric Heater Harvia Leged PO165, 16.5kW + Harvia Xenio CX170 (16-35 m3)



Wood burning heater Harvia 26 Pro, 26.6 kw (10 - 26 m3)



Wood burning heater Harvia 36, 31 kw (14 - 36 m3)



Wood burning heater Harvia Pro 20, 24 kw (8-20 m3)

### **OPTIONS**

### **AVAILABLE ROOF COLOR**







Green shingles



Red shingles

### **ACCESSORIES**



**Head Rest** 



Clothes Hanger



Sauna Light



Sauna Light Cover



Water Tank For Woodburning Heaters



Thermometer - Hydrometer



Wooden Bucket



Wooden Ladle



Stainless steel door sill



Bucket + Ladle Duo (White)

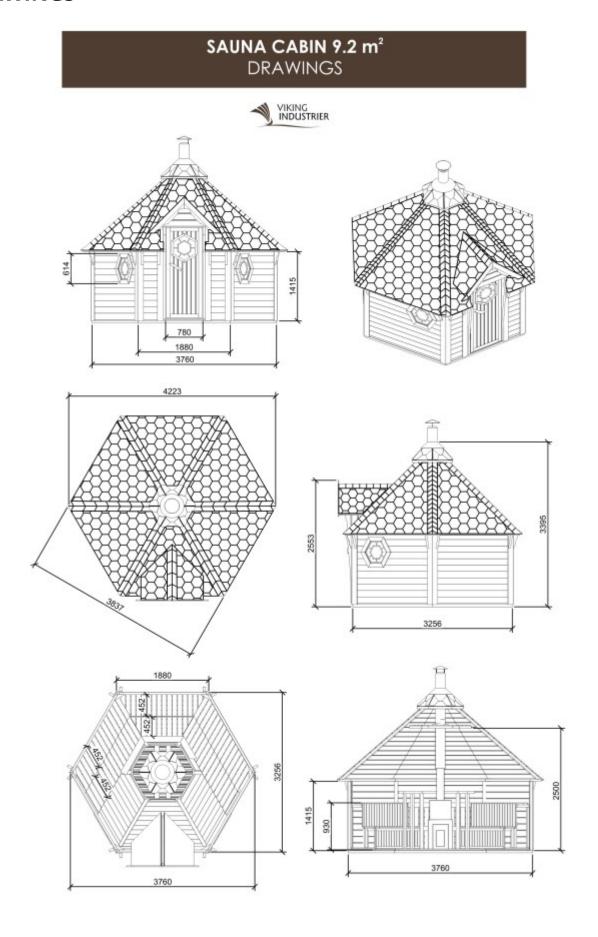


The Bucket + Ladle duo (Black)

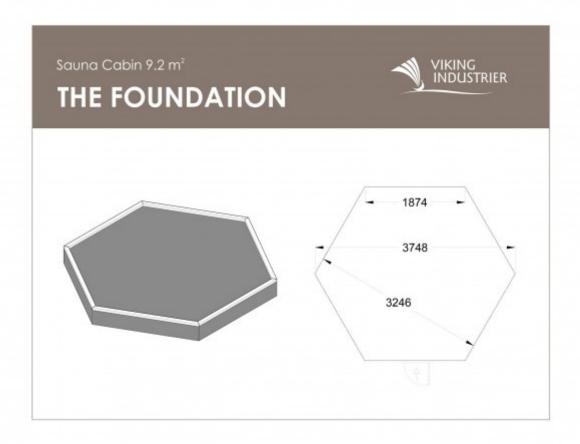


Shelf for Sauna cabin

### **DRAWINGS**



#### **FOUNDATION**



It is very important to have a proper base for your Sauna Cabin. Therefore, we recommend following our sketches and consulting a qualified local builder or engineer. Making sure that the base for your product fits the location is of utmost importance. Due to an improper base, the structure may crack. If the product is unevenly seated, the geometric shape of the building may change, which can result in the door/windows twisting, and/or gaps. In the worst-case scenario, the product may even collapse.

- Before building the base, make sure you take into account the landscape and the ground conditions on which the product will stand.
- The base under the product must be prepared specifically for the product.
- The base must be homogeneous, tight, and level.
- Make sure that the properties of the base do not change over time. We recommend making the base out of concrete and water-proofing it before installation.

If you do not follow recommendations for building the base, the product will lose its warranty!

## **COLOR CARD**





#### **EXTERIOR WOOD STAIN COLORS**

Water-based, quick drying premium total protection for wood outside. Thin layer varnish – 3 in 1: impregnation, primer, and varnish!



**PLEASE NOTE:** The colors shown in the catalogue and website may not 100% match the color you will receive. The color of the wood material affects the final color.

## **COLOR CARD**





#### **EXTERIOR WOOD PAINT COLORS**

Weather protection, water-based paints. High-performance and environmentally friendly.



**PLEASE NOTE:** The colors shown in the catalogue and website may not 100% match the color you will receive. The color of the wood material affects the final color.

#### **PAINTING**

# **AUTOMATIC MACHINE SPRAY TECHNOLOGY**Benefits

One of the main and most obvious benefits of using a paint machine is the speed and flexibility at which we can suggest our painting service for all of our products. A spray paint machine can get the work done faster and more consistently than manually painting. While the machine works faster, it improves quality too – sprayers produce an even coat of paint, leaving a high-quality finish.

With our painting service from now, we can suggest to our client maximum flexibility! Not assembled products such as Grill cabins, Pavilions, Camping pods, and other products of any size you can order painted too!

#### PROFESSIONAL SPRAY

The high-quality preservative finish is professionally spray applied in the factory to three sides of the wood. The product is treated in your choice of color. You can choose two colors for one product: one for almost all product details and another for finishing details.

**STAIN | PAINT**Which type of paint should I Use?

Properly painting and impregnating is one of the most important things to consider when thinking about how to extend your product's lifetime.
Paint and natural wood finish instantly spruce up the aesthetics of your product.
The decision you will need to make is if you want to use a water-based wood stain or paint. Both will offer you UV protection. The wood stains will allow the texture of the wood to show through and many are now available in a vast range of colors, however, paints will give you an intensive color, but will cover the grain and texture of the wood.

#### **USAGE AND MAINTENANCE**

# USING YOUR SAUNA PREPARING YOUR SAUNA FOR USE.

- If you have wood burning heater, make sure to remove the protective film of the heater chimney before heating.
- Check the Sauna before heating. No flammable objects must be left on or near the heater.
- Check that there is water in the water tank (if you are using it).
- Ensure that the Sauna door is unlocked and easy to open before using it. If necessary, sauna door must be adjusted by the customer.
- Do not mount any additional accessories or shelves above the heater.
- Turn the Sauna heater on.
- The thermometer should be located at head level in the Sauna. It should be further away from the heater, so it does not give a false reading.
- Wait for the Sauna to reach the required temperature (normally 80-90° C).

All users should be aware of the potential dangers and requirements prior to participation in the Sauna!

#### THINGS TO NOTE WHEN USING THE SAUNA

Enjoy the many health benefits of the relaxing heat of your Sauna. But remember: being inside the hot Sauna for long periods of time raises your body temperature, which may be dangerous, especially for those with a heart condition or other health risks. **Generally, the recommended time inside a Sauna is from 10 to 15 minutes.** After a period of heating, take a **5 minute break** and then repeat. Also:

- Familiarize yourself with the safety instructions and keep away from the heater when it is hot.
- Be very careful when moving in the Sauna, as the benches and floors may be slippery!
- The Sauna should not be used by pregnant women or very young children.
- Remove all jewelry before entering the hot Sauna.

#### **MAINTENANCE**

Wood is a natural material and can change through time. Cracks of various sizes, structural or color changes are not the defects – rather, they are features of the wood. Natural wood (not impregnated) becomes grayish after being left untouched for a while. Later it can turn blue and get covered with mold.

- Impregnate and paint the wood to protect the product from outside. We recommend to inspect Sauna every 6 month and evaluate need of re-impregnation, re-painintg.
- When not in use, keep a bucket full of water in the Sauna during summer.
- · Doors of the Sauna must be adjusted regulary.
- You should keep the sauna ventilation open all the time, to allow it time to dry and air out to avoid mold.
- To remove bench stains, use a mild soapy water and a soft cotton cloth. This can also be used on the heater itself just make sure it's off and completely cool when you clean it.
- Don't use harsh or abrasive chemicals on benches, as these can bleach and warp the wood, ruining the grain and turning it grey.

With these simple maintenance tips your Sauna will stay inviting, fresh, and enjoyable!



Misko 25, LT-85302 Venta, Lithuania info@vikingindustrier.com